

# Technical Data

## Inlet Vacuum Filters

### Applications & Equipment

- Industrial & Severe Duty
- Vacuum Pumps & Systems: Roots, Rotary Vane, Screw, Piston
- Vacuum Packaging Equipment
- Vacuum Furnace
- Blowers: Side Channel & P.D.
- Vacuum Lifters
- Intake Suction Filters
- Food Industry
- Woodworking/Routers
- Ash Handling
- Printing Industry
- Medical/Hospital
- Sterilization
- Remote Installations for Piston & Screw Compressors
- Paper Processing
- Waste Water Aeration
- Cement Processing
- Bag House Systems
- Vacuum Vent Breathers
- Chemical Processing
- Factory Automation Equipment
- Leak Detection Systems
- Semiconductor / Solar

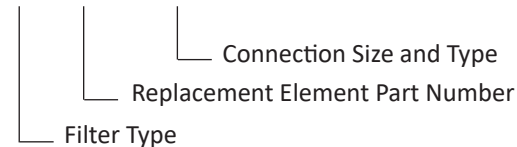
### Identification

Standard Solberg assemblies should have an identification label/nameplate that gives the following information:

- Assembly Model #
- Replacement Element #

The part number designates the filter type, the element configuration and housing connection size. For example, the following part number identifies the filter as being a “CSL” design filter with a “235™” element, “P” prefilter and 4” flange connection size.

#### CSL-235P-400F



### Vacuum Service Rating Chart

Threaded vacuum filter connections must be free of defect and properly sealed to achieve deeper vacuum levels. Vacuum service levels are given for reference only and serve as a guideline for product selection. Product certification and alternative designs are available for applications requiring deeper vacuum levels and specific leak rates. Please contact factory for details.

Vacuum Level	Pressure (mbar)	Pressure (Torr)	Pressure (Pa)
Atmospheric Pressure	1013	760	1.013x10 <sup>5</sup>
Rough Vacuum	1013 to 33	760 to 25	1x10 <sup>+5</sup> to 3x10 <sup>+3</sup>
Medium Vacuum	33 to 1.3x10 <sup>-3</sup>	25 to 1x10 <sup>-3</sup>	3x10 <sup>+3</sup> to 1x10 <sup>-1</sup>
High Vacuum	1.3x10 <sup>-3</sup> to 1.3x10 <sup>-9</sup>	1x10 <sup>-3</sup> to 1x10 <sup>-9</sup>	1x10 <sup>-1</sup> to 1x10 <sup>-7</sup>

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## Choosing the Best Filter for Your Equipment

A. When the connection & airflow is known:

1. Select the appropriate connection style. (i.e.: MPT, Flange, NPSC etc.)

a. Verify assembly SCFM (flow) rating. Compare with your required airflow. (Note: Assembly flow ratings are based on 6,000 FPM or 30m/sec for a given connection size to achieve low pressure drop performance. When required flow exceeds assembly flow rating, the pressure drop through the outlet connection will increase. In such cases select by element SCFM (flow) rating.)

b. Verify that the flow rating matches connection size; skip to “C. Selecting Elements”.

B. When the connection size is unknown, flexible, or the required flow rating exceeds assembly flow rating:

1. Match required flow rating with the element flow rating.

2. Choose related connection size.

C. Selecting Elements: The filter performance is influenced by the actual application duty and the equipment it is installed on. Regular maintenance checks and proper servicing is required.

### **Application Duty Descriptions:**

Industrial Duty: clean workshop or clean outdoor environment - small element sizing is sufficient.

Severe Duty: dirty workshop, wastewater – medium to large element is recommended.

Extreme Duty: cement, steel making, plastics or dusty material conveying – largest element sizing is recommended.

1. Select media required by your application. Options include:

a. Standard media

1. Polyester: all purpose; withstands pulses, moisture, and oily air

2. Paper: mostly dry, smooth flow applications

b. Special Media: for a variety of micron levels and media types, see the “Filter Media Specifications” in the Replacement Element Section or contact Solberg.

2. Select element size by matching the element with the anticipated duty and upsize accordingly.

## Filter Assembly Maintenance

Request the appropriate maintenance manual for more in-depth information from your Solberg representative or on our website: [www.solbergmfg.com](http://www.solbergmfg.com).

## Element Maintenance

Solberg elements should be replaced once the pressure drop reaches 15-20” H<sub>2</sub>O above the initial pressure drop of the installation. Cleaning the element is also an option.

Solberg recommends replacing dirty elements for optimal performance. Any damage which results from by-pass or additional pressure drop created by element cleaning is the sole responsibility of the operator.

Note: The overall performance of a filter element is altered once cleaned. The initial pressure drop after subsequent cleanings will be greater than the original, clean pressure drop of the element. After each cleaning, the pressure drop will continue to increase. Under all circumstances, the initial pressure drop of the element needs to be maintained at less than 15” H<sub>2</sub>O.

If the pressure drop exceeds 20” H<sub>2</sub>O at start-up; it should be replaced with a new element. With many types of equipment, the maximum pressure drop allowed will be dictated by the ability of the equipment to perform to its rated capacity. Under all circumstances, the operator should avoid exceeding the manufacturer’s recommended maximum pressure drop for their specific equipment.

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# Leak Detector Filters

## LDL Series NW25 - NW40

### Overview

Ideal for helium leak detectors, the LDL filter is manufactured out of high quality stainless steel and is configurable with NW25 or NW40 ports. The LDL features a removable and cleanable filter insert that utilizes a proprietary combination of stainless steel media rated for 10 micron containment. This technology combines effective surface area with uninterrupted throughput to ensure the removal of trapped helium and promote a fast clean-up time. Maintenance is simple and quick.

### Features

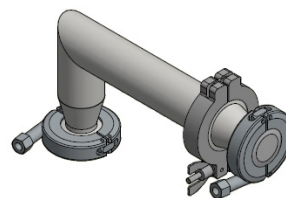
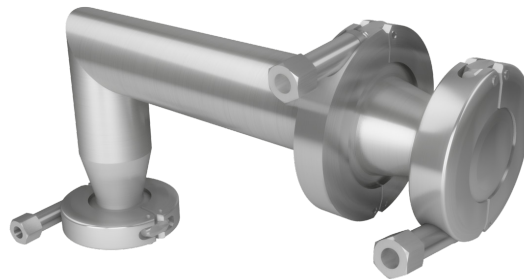
- NW25 or NW40 stainless steel ports
- Removable/cleanable filter insert
- Centering ring/O-ring and clamps included

### Technical Specifications

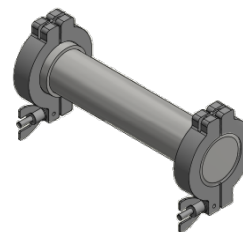
- Compatible with leak detectors rated up to 100 m<sup>3</sup>/hr
- Vacuum service beyond 1x10<sup>-4</sup> mbar
- Leak rate compatible to detector standards
- 95%+ removal efficiency standard to 10 micron

### Options

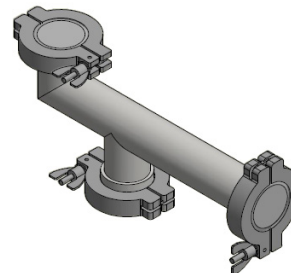
- Other micron media available upon request
- NW25 to NW40 adapters
- Multi-port "T" configuration
- Straight-through "S" configuration



L-style config.  
NW25 connection



Straight-through  
config.  
NW40 connection



T-style config.  
NW40 connection

Connection Size	Assembly Part Number	Configuration	Replacement Element Part No.
NW25	LDS-DT40-2NW25	Straight-through	DT40
NW25	LDL-DT40-2NW25	L-style	DT40
NW25 (3)	LDT-DT40-3NW25	T-style	DT40
NW40	LDS-DT40-2NW40	Straight-through	DT40
NW40	LDL-DT40-2NW40	L-style	DT40
NW40 (3)	LDT-DT40-3NW40	T-style	DT40

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