

# **Medium to High Vacuum Filtration**

## WL Series ISO Flanges NW16 - NW40, K63 - K100

### Overview

Solberg's WL Series Vacuum Filters are designed for a variety of industrial and semicon processes where rapid thermal and/ or pressure cycles create harsh operating conditions. Ideal for medium-high vacuum applications that utilize vacuum furnaces or deposition tools, the WL series comes standard with a variety of vacuum rated flange options and replaceable filter elements that offer superior protection and longevity for the vacuum system.

Housings in this series are 100% helium leak tested to ensure vacuum integrity and verify leak rates down to 1x10<sup>-5</sup> mbar L/s.

#### **Features**

- Stainless steel ISO flange connections
- Seamless drawn housings
- Corrosive resistant carbon steel construction
- Powder coat finish (black models)
- O-ring housing seal
- Stainless steel torsion clips

### **Technical Specifications**

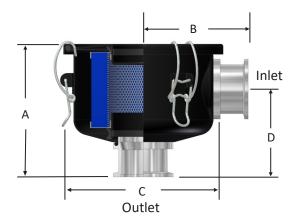
- Vacuum leak rate: 1x10<sup>-5</sup> mbar L/sec (verified by helium leak test)
- Temp (continuous): min -26°C (-15°F) max 104°C (220°F)
- Filter change out differential: 37-50 mbar over initial ΔP
- Polyester: 99%+ removal efficiency standard to 5 micron
- Paper: 99%+ removal efficiency standard to 2 micron

### **Options**



- Filter media options available to meet strict process requirements: PTFE, PTFE Glass, SS mesh, and more
- Activated alumina, activated carbon, and zeolite available for foreline trapping and other applications
- Stainless steel (select models)
- Contact factory for larger sizes





## SS ISO Flange w/Black Filter Assembly Finish

ISO Flg Inlet &	Assembly m³/hr Rating	Assembly Part Number			Dimensio	ons - mm		Suggested Service ht.	Approx. Weight	Replacement Element Part No.		Element m³/hr
Outlet		Polyester	Paper	Α	В	С	D	mm	(kg)	Polyester	Paper	Rating
NW16	39	WL-825-NW16B	WL-824-NW16B	103	66	95	58	68	0.4	825	824	42
NW25	42	WL-825-NW25B	WL-824-NW25B	103	66	95	58	68	0.4	825	824	42
NW25	59	WL-843-NW25B	WL-842-NW25B	117	86	146	70	70	1	843	842	93
NW40	93	WL-843-NW40B	WL-842-NW40B	126	96	146	80	70	1	843	842	93
NW40	136	WL-849-NW40B	WL-848-NW40B	188	118	187	121	121	2	849	848	195
K63	357	WL-851-K63B	WL-850-K63B	296	155	222	165	222	7	851	850	493
K100	885	WL-239-K100B	WL-238-K100B	395	221	337	220	254	10	239™	238™	969

## SS ISO Flange w/Electroless Nickel Filter Assembly Finish

ISO Flg Inlet &	Assembly m <sup>3</sup> /hr	Assembly Part Number		Dimensions - mm				Suggested Service ht.	Approx. Weight	Replacement Element Part No.		Element m <sup>3</sup> /hr
Outlet	Rating	Polyester	Paper	Α	В	С	D	mm	(kg)	Polyester	Paper	Rating
NW16	39	WL-825-NW16EN	WL-824-NW16EN	103	66	95	58	68	0.4	825	824	42
NW25	42	WL-825-NW25EN	WL-824-NW25EN	103	66	95	58	68	0.4	825	824	42
NW25	59	WL-843-NW25EN	WL-842-NW25EN	117	86	146	70	70	1	843	842	93
NW40	93	WL-843-NW40EN	WL-842-NW40EN	126	96	146	80	70	1	843	842	93
NW40	136	WL-849-NW40EN	WL-848-NW40EN	188	118	187	121	121	2	849	848	195
K63	357	WL-851-K63EN	WL-850-K63EN	296	155	222	165	222	7	851	850	493
K100	885	WL-239-K100EN	WL-238-K100EN	395	221	337	220	254	10	239™	238™	969

Rated flows are determined based upon atmospheric conditions, for exact sizing or larger flows, please contact factory.

\*See Vacuum Filter Technical Data for vacuum service data and sizing guidelines.





# **Medium to High Vacuum Filtration**

# WL Series ISO Flanges K100 - K320

### **Overview**

Solberg's WL Series Vacuum Filters are designed for a variety of industrial and semicon processes where rapid thermal and/ or pressure cycles create harsh operating conditions. Ideal for medium-high vacuum applications that utilize vacuum furnaces or deposition tools, the WL series comes standard with a variety of vacuum rated flange options and replaceable filter elements that offer superior protection and longevity for the vacuum system.

Housings in this series are 100% helium leak tested to ensure vacuum integrity and verify leak rates down to 1x10<sup>-5</sup> mbar L/s.

#### **Features**

- ISO-K stainless steel flanges standard
- K200 housings and larger have domed lid with hinge to minimize deflection
- NW10 differential ports for accurate vacuum ∆P readings
- Corrosive resistant black powder coat carbon steel
- Painted o-ring groove, free of scratches
- Lifting lugs and leg brackets standard

## **Technical Specifications**

- Rated vacuum leak rate of 1x10<sup>-5</sup> mbar L/sec or better (verified by helium leak test)
- Temp (continuous): min -26°C (-15°F) max 104°C (220°F)
- Filter change out differential: 37-50 mbar over initial ΔP
- Polyester: 99%+ removal efficiency standard to 5 micron
- Paper: 99%+ removal efficiency standard to 2 micron

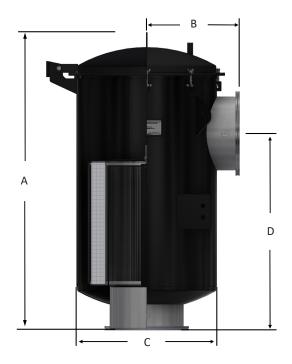
## **Options**



- Filter media options available to meet strict process requirements: PTFE, PTFE Glass, SS mesh, and more
- Activated alumina, activated carbon, and zeolite available for foreline trapping and other applications
- Stainless steel (select models)



K320 configuration



ISO-K Inlet &	Assembly m <sup>3</sup> /hr Rating	Assembly Part Number			Dimensio	ons - mm		Suggested Service ht.	Replacement Element Part No.		Element m³/hr
Outlet		Polyester	Paper	Α	В	С	D	mm	Polyester	Paper Rating	
K100	885	WL-235P-K100	WL-234P-K100	695	229	355	470	244	235P™	234P™	970
K100	885	WL-335P-K100	WL-334P-K100	737	229	311	470	368	335P™	334P™	1360
K160	1870	WL-275P-K160	WL-274P-K160	767	305	470	521	244	275P™	274P™	1870
K160	1870	WL-375P-K160	WL-374P-K160	749	305	470	521	368	375P™	374P™	2550
K200	3060	WL-377P-K200	WL-376P-K200	1011	356	514	648	368	377P™	376P™	3101
K250	4930	WL-385P-K250	WL-384P-K250	1303	432	616	889	368	385P™	384P™	5610
K320	7935	WL-485P-K320	WL-484P-K320	1308	406	686	864	546	485P™	484P™	8000
K320	8415	WL-685P-K320	WL-384P(2)-K320	1613	432	686	1143	724	685P™	384P™(2)	11213

Rated flows are determined based upon atmospheric conditions, for exact sizing please contact factory. Special configurations available upon request.

## Other Flange Types Available:



